

Notice of Allowability

Application No.

10/629,899

Applicant(s)

AKAHANE ET AL

Examiner

Art Unit

Daniel C. Crane

3725

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to Amendment filed June 10, 2005.2. The allowed claim(s) is/are 1-6 and 8-33.3. The drawings filed on 08 March 2004 are accepted by the Examiner.4. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).a) All b) Some* c) None of the:1. Certified copies of the priority documents have been received.2. Certified copies of the priority documents have been received in Application No. _____.3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

* Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.

THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.5. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.6. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.(a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
1) hereto or 2) to Paper No./Mail Date _____.(b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of
Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

7. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.**Attachment(s)**1. Notice of References Cited (PTO-892)5. Notice of Informal Patent Application (PTO-152)2. Notice of Draftsperson's Patent Drawing Review (PTO-948)6. Interview Summary (PTO-413),
Paper No./Mail Date _____.3. Information Disclosure Statements (PTO-1449 or PTO/SB/08),
Paper No./Mail Date _____7. Examiner's Amendment/Comment4. Examiner's Comment Regarding Requirement for Deposit
of Biological Material8. Examiner's Statement of Reasons for Allowance
9. Other _____.

EXAMINER'S REASONS FOR ALLOWANCE

REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance: One reason for allowance is that the apparatus of claims 1 and 18 inter alia define over Schey (4,400,965) by specifying a second lower die is operable to form a flat portion on the protrusion without the first lower die. Schey's requires the second lower die 34 to operate in conjunction with the first lower die 27 to produce the flat portion 52, 43 (Figures 5 and 6) on the protrusion. Kondo (4,245,491) requires that a first and second lower die, defined by die 1, cooperate with the upper die 4 to produce the flat portion on the metal board 8, 9. The method of manufacturing the liquid ejection head of claim 33 defines inter alia over the reference to Usui (6,499,836) by forming of the metal board by a combined plastic working of the metal board to form a recess in a first face of the metal board and punching a through hole communicating with the recess and a second face of the metal board. Usui teaches a combined plastic working of the metal board (Figures 6A-6D) and laser machining a through hole 31 (Figure 6E).

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

INQUIRIES

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner D. Crane whose telephone number is **(571) 272-4516**. The examiner's office hours are 6:30 AM – 5:00 PM, Tuesday through Friday. The examiner's supervisor, Mr. Derris Banks, can be reached at **(571) 272-4419**.

Documents related to the instant application may be submitted directly by facsimile transmission at all times. The Examiner's Fax number is **(571) 273-4516**. Applicant(s) is(are) reminded to clearly mark any transmission as "DRAFT" if it is **not** to be considered as an official response. The Office Facsimile Center number is **(703) 872-9306**.

DCCrane
June 29, 2005



Daniel C. Crane
Primary Patent Examiner
Group Art Unit 3725